Spirit of America

A Free Project Sheet
NOT FOR RESALE

By Stacy West of Buttermilk Basin

Quilt 3

Skill Level: Advanced Beginner

Quilt Design by Stacy West

NOT FOR RESALE
Fabrics in the Collection

Panel - Cream
8860P-44

Horseshoes - Cream/Red
8865-48

Bud Flower - Red
8867-84

Select Fabrics from Wool Yarn Dyes Collection

Leaf Sprigs - Medium Blue
Leaf Sprigs - Cream/Red
Leaf Sprigs - Red
8861-17
8861-48
8861-88

Arrowheads - Cream/Red/Tan
Arrowheads - Green
Folk Calico - Gold
8863-48
8863-67
8864-37

Folk Calico - Tan/Cream
Folk Calico - Olive
Horses - Blue
8864-38
8864-68
8865-17

Words & Stars - Cream
Words & Stars - Navy
Words & Stars - Red
Bud Flower - Navy
8866-44
8866-77
8866-88
8867-79

Folk Calico - Olive
8864-68

Novelty Toss - Taupe
Novelty Toss - Cream
Novelty Stripe - Cream
8869-39
8869-44
8870-44

Horseshoes - Cream/Red
8863-48

Arrowheads - Green
8863-67

Select Fabrics from Yarn Dyes Collection

Glen Plaid - Blue
Glen Plaid - Sage
Woven Dot - Gold
8895WY-17
8895WY-64
8896WY-33

Herringbone - Dk. Blue
Herringbone - Red
8897WY-77
8897WY-88

Diamond Dobby - Cream
Check-tangle - Cream/Sage
Check-tangle - Cream/Red
Check-tangle - Cream/Taupe
8899Y-44
8900Y-36
8900Y-38
8900Y-39

Grid Dobby - Taupe
Dash Dobby - Black
8901Y-39
8902Y-99

Finished Quilt Size: 11” x 17”
**Materials**

<table>
<thead>
<tr>
<th>Fabric Type</th>
<th>Description</th>
<th>SKU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fat ⅛ Herringbone - Red (A)</td>
<td>8897WY-88</td>
<td></td>
</tr>
<tr>
<td>Fat ⅛ Woven Dot - Red (B)</td>
<td>8896WY-88</td>
<td></td>
</tr>
<tr>
<td>Fat ⅛ Herringbone - Dk. Blue (C)</td>
<td>8897WY-77</td>
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</tr>
<tr>
<td>Fat ¼ Large Windowpane Plaid - Taupe (D)</td>
<td>8894WY-39</td>
<td></td>
</tr>
<tr>
<td>Fat ⅛ Woven Dot - Gold (E)</td>
<td>8896WY-33</td>
<td></td>
</tr>
<tr>
<td>Fat ⅛ Check-tangle - Cream/Sage (F)</td>
<td>8900Y-36</td>
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<tr>
<td>Fat ⅛ Dash Dobbie - Black (G)</td>
<td>8902Y-99</td>
<td></td>
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<tr>
<td>Fat ¼ Grid Dobbie - Taupe (H)</td>
<td>8901Y-39</td>
<td></td>
</tr>
<tr>
<td>Fat ⅛ Woven Dot - Cream (I)</td>
<td>8896WY-44</td>
<td></td>
</tr>
</tbody>
</table>

**Optional**

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Description</th>
<th>SKU</th>
</tr>
</thead>
<tbody>
<tr>
<td>¼ yard</td>
<td>Words &amp; Stars - Navy (Binding)</td>
<td>8866-77</td>
</tr>
<tr>
<td>½ yard</td>
<td>Bud Flower - Navy (Backing)</td>
<td>8867-79</td>
</tr>
</tbody>
</table>

**Other Supplies:**

- Floss to match wool selection plus rose and dark green.
- America Basket button pack from Buttermilk Basin.
  (wholesale/retail available)
- (1) 11” x 17” black wood frame
- light fusible webbing

**Cutting Instructions**

*Please note: all strips are cut across the width of fabric (WOF) from selvage to selvage edge unless otherwise noted.*

**From the Herringbone - Red (A), fussy cut:**
- See instruction to cut the stripes for the flag and for the bucket.

**From the Woven Dot - Red (B), cut:**
- See instruction to cut the strawberries and watermelon.

**From the Herringbone - Dk. Blue (C), cut:**
- See instruction to cut the top section of the bucket and the left flag segment.

**From the Large Windowpane Plaid - Taupe (D), cut:**
- See instruction to cut the flag pole, bucket rim and crow wing.

**From the Woven Dot - Gold (E), cut:**
- See instruction to cut the stars on the bucket, the sunflowers, small sunflower and single flower.

**From the Check-tangle - Cream/Sage (F), cut:**
- See instruction to cut the strawberry stems, flower stem, leaves and watermelon rind.

**From the Dash Dobbie - Black (G), cut:**
- See instruction to cut the sunflower center and the crow.

**From the Grid Dobbie - Taupe (H), cut:**
- (1) 13” x 19” strip for the background.

**From the Woven Dot - Cream (I), cut:**
- See instruction to cut the stripes for the flag and for the bucket.

**OPTIONAL:**

**From the Words & Stars - Navy (Binding), cut:**
- (2) 2 ½” x WOF strips.

**Batting, cut:**
- (1) 15” x 21” piece of batting.

**From the Bud Flower - Navy (Backing), cut:**
- (1) 15” x 21” strip for the back.

**Sewing Instructions**

1. Trace individual applique pieces on fusible web. Remember to leave a little extension on the pieces where they fit under another piece.

2. Cut the fusible web shapes apart and adhere to the appropriate colored wools and yarn dyed fabric as shown in the cover image, following manufacturer’s instructions.

3. Cut the pieces out on the drawn line on the fusible web.

4. Refer to the cover image and Figure 1 (on Page 2) for placement and fuse all pieces on to the foundation piece.

5. Use 1 strand of Perle cotton to blanket stitch the larger pieces in place. On small pieces, you might refer to use 1-2 strands of flow to whipstitch pieces in place. We used cream floss to blanket stitch around the cream stripes on the flag and bucket.

**Finishing**

6. Sew (6) cream buttons on the blue rectangle section of the flag for stars.

**Optional (if not using the frame)**

7. Layer and quilt as desired.

8. Sew the (2) 2 ½” x WOF binding strips together, end to end with 45-degree seams, to make the binding. Fold this long strip in half lengthwise with wrong sides together and press.

9. Bind as desired.
Template 100% scale
Reversed for Fusible Applique

Bottom Strawberry Trace 1 Fabric B
Middle Strawberry Trace 1 Fabric B
Top Strawberry Trace 1 Fabric B

Flag Pole Trace 1 Fabric D

1” square for scale

Flag Left segment Trace 1 Fabric C
Flag Right segment Trace 1 Fabric A

Flag Stripes Trace 1 of each Fabric I
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Template 100% scale
Reversed for Fusible Applique

Top Stem
Trace 1
Fabric F

Middle Stem
Trace 1
Fabric F

Bottom Stem
Trace 1
Fabric F

Flower Stem
Trace 1
Fabric F

Leaves
Trace 1 of each
Fabric F

Rind
Trace 1
Fabric F

Crow
Trace 1
Fabric G

Bucket Rim
Trace 1
Fabric D

Wing
Trace 1
Fabric D

1” square
for scale
Template 100% scale
Reversed for Fusible Applique

Right SunFlower
Trace 1
Fabric E

Watermelon
Trace 1
Fabric B

Small Flower
Trace 1
Fabric E

Left SunFlower Center
Trace 1
Fabric G

Left SunFlower
Trace 1
Fabric E

Right SunFlower Center
Trace 1
Fabric G

Large Flower
Trace 1
Fabric E
Template 100% scale
Reversed for Fusible Applique

Stars
Trace 1 of each
Fabric E

1" square for scale

Bucket Bottom
Trace 1
Fabric A
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